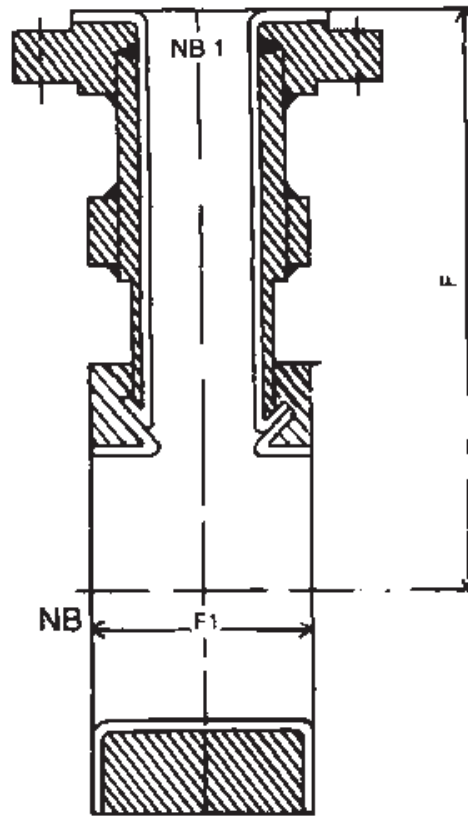


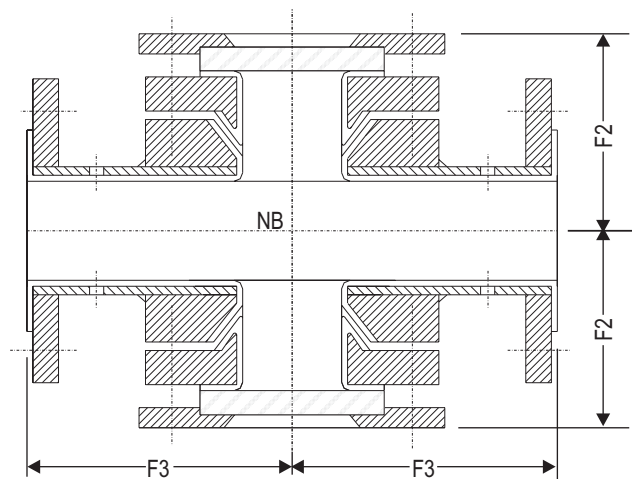
**SPECIFICATIONS FOR LINED  
INSTRUMENT TEE AND SIGHT GLASS**

		TEE		SIGHT GLASS	
NB	NB1	F	F1	F2	F3
25	15	120	50	65	89
	25	120	50		
32	15	130	50	70	95
	25	130	50		
40	15	135	50	75	102
	25	135	50		
	40	135	75		
50	15	150	50	85	114
	25	150	50		
	40	150	75		
65	15	165	50	100	127
	25	165	50		
	40	165	75		
80	15	180	50	110	140
	25	180	50		
	40	180	75		
100	15	200	50	130	165
	25	200	50		
	40	200	75		
125	15	234	50	145	190
	25	235	50		
	40	250	75		
150	15	250	50	70	203
	25	250	50		
	40	250	75		
200	15	275	50	200	229
	25	275	50		
	40	275	75		
250	15	325	50	250	279
	25	325	50		
	40	325	75		
300	15	355	50		
	25	355	50		
	40	355	75		

**INSTRUMENT TEE**



**SIGHT GLASS**



1. All dimensions are in millimeters.
2. Tolerances as follows:  
 $F_1 = +0.0/-2.0$  mm.  
 $F_2 = \pm 3.0$  mm.  
 $F_3 = +0.0/-4.0$  mm.
3. Toughened borosilicate glass will be used for sight glass.
4. Instrument tee with  $NB_1 = 15$  mm will have reducer type branch.